



**Model 200 Thermal Horizontal Sliding Door  
Series SGD-HC50**

**GUIDE SPECIFICATION**

**PART 1 - GENERAL**

**1.01 WORK INCLUDED**

- A. Furnish and install heavy commercial grade doors complete with hardware and related components as shown on drawings and specified in this section.
- B. All doors shall be Starline Series 200 SGD-HC50. Other manufacturers requesting approval to bid their product as an equal must submit the following information fifteen days prior to close of bidding.
  - 1. Actual door sample identified by manufacturer's series number and AAMA/ANSI designation.
  - 2. Letter of conformance to this specification from manufacturer.
  - 3. Certified structural and thermal test reports.
- C. Glass and Glazing - specify type of glass in this section if doors are to be factory glazed by manufacturer. Glass and glazing by others should be specified in Section 08800.

**1.02 RELATED SECTIONS**

- A. Section 08800....Glass and Glazing
- B. Section 07920.....Perimeter Sealants
- C. Other.....(louvers, panels, steel, insulation, etc.)

**1.03 REFERENCES**

- A. Aluminum Association (AA):
  - 1. Designation system for aluminum finishes.
- B. American National Standards Institute (ANSI) and American Architectural Manufacturers Associations (AAMA).
  - 1. 101.93: Voluntary Specifications for Aluminum and PVC Prime Windows and Glass Doors.
  - 2. 603.8-85: Voluntary Performance for Organic Coatings.
  - 3. 701.2-74: Voluntary Specifications for Pile Weather-strip.
  - 4. 1503.1-88: Voluntary Test Method for Condensation Resistance of Windows.
  - 5. ASTM C236-87 and 1503.1-88: Voluntary Test Method for Thermal Transmittance of Windows.

6. 1302.5-76: Voluntary Specification for Force Entry Resistant Aluminum Prime Windows.
7. 607.1: Guide Specification for Clear Anodic Finishes.
8. 608.1: Guide Specification for Color Anodic Finishes
9. 2000 International Building Code

C. American Society for Testing Materials (ASTM).

1. ASTM E283: Test for Air Leakage through Exterior Windows.
2. ASTM E547: Test for Water Leakage through Exterior Windows.
3. ASTM E330: Test for Structural Performance of Exterior Windows
4. ASTM E 1996 01

D. General Services Administration (GSA).

1. FSDD-G-451D: Federal Specification - Glass.
2. FSL-S-125B: Federal Specification - Screening, Non-Metallic Insect.
3. FSRR-W-365: Federal Specification - Wire Fabric (Insect Screening).

#### **1.04 SYSTEM REQUIREMENTS**

A. General Standard: In addition to requirements shown or specified, comply with applicable ANSI/AAMA 101-93 for design of materials, fabrication and installation of component parts.

B. Design Requirements

1. Drawings are diagrammatic and do not purport to identify or solve problems of thermal or structural movement, glazing, anchorage or moisture disposal.
2. Attachment considerations are to take into account site peculiarities and expansion and contraction movements so there is no possibility of loosening, weakening or fracturing connection between units and building structure or between units themselves.

C. Performance Requirement

1. Air Infiltration: Air leakage shall not exceed 0.37 cfm/ft of sash crack when tested in accordance with ASTM E283.
2. Water Infiltration: No uncontrolled leakage when tested in accordance with ASTM E547 at a test pressure of 10 psf.
3. Design units so that no frame assembly fasteners are exposed on the exterior face of the door. Units with vertical appendages protruding beyond the interior plane of the frame must be rounded and free of any sharp edges and refinished to match door finish.

D. Structural Requirements

1. In accordance with ASTM E330 on a test size of 11'11-7/8" W X 7'10" H with an active panel size not less than 4'1" X 7' 7-1/4", at a static pressure difference of 97.5 psf both exterior and interior pressure applied, there shall be no glass breakage or permanent damage to the door which would cause it to be inoperable.

#### E. Thermal Requirements

1. All doors to be tested for conformance to AAMA Specification 1503.1-88 CRF and AAMA C-236.87 for U-Values.

F. Forced Entry Resistance (FER): When tested in accordance with AAMA 1302.5, there shall be no entry.

#### **1.05 DELIVERY, STORAGE AND HANDLING**

A. Deliver units with cardboard corners to protect finished surfaces during delivery and when stored at site.

B. Store doors in an upright position, off ground.

C. Remove any labels from glass which can become firmly bonded when exposed to sun or which may be difficult to remove from exterior side of door.

D. The general contractor shall be responsible for protecting the doors and their finish from damage by the elements, construction activities and other hazards before, during and after installation.

#### **1.06 PROJECT CONDITIONS**

A. Ensure ambient and surface temperatures and joint conditions are suitable for installation of materials.

#### **1.07 WARRANTY**

A. Product: Manufacturer to provide a letter of conformance to the specifications.

1. Doors shall be warranted against defects in material or workmanship, under normal use for a period of one year after installation.

2. Insulated glass shall be warranted against visual obstruction resulting from film formation or moisture collection between the glass surfaces for a period of (5) years after installation. Labor is excluded.

B. Installation: Install shall furnish written warranty to correct any units which do not operate properly or have excessive air infiltration or water penetration or any other defect which is directly related to faulty installation.

## **PART 2 - PRODUCTS**

### **2.01 MANUFACTURERS**

A. Acceptable Manufacturers (Subject to conformance with the Performance Requirements.):

1. Starline Industries, Baltimore, MD

### **2.02 MATERIALS**

#### Aluminum

1. Aluminum shall be 6063-T5 alloy and temper and all frame and vent wall thickness minimums shall be in conformance with ANSI/AAMA 101-93 specification.

#### B. Hardware

1. Each operating panel to have one mortise lock with interior/exterior grip handle.
2. Operating panels shall ride on a minimum of two tandem adjustable cadmium plated steel rollers.
3. Weather-strip shall be silicone treated pile conforming to AAMA 701.2 with a polypropylene center fin and a full length flexible vinyl sweep at the exterior meeting rail to prevent air and water infiltration at the vertical interlocking stiles or a bulb type compression weatherseal as manufactured by Intek Products.
4. Screens (optional) to be provided for each operating panel with fiberglass mesh screen frames to be extruded aluminum.
5. Thermal barrier to be poured in place two part polyurethane with 1/4" minimum breaks.

#### C. Glass

1. All glass to be a minimum of 1" overall thickness. Individual glass lites forming the insulated glass unit shall be based on minimum thickness allowed in Federal Glass Specifications FSDD-G-451D and calculated by identifying the correct design pressure based on the wind velocity zone and correct design pressure based on the wind velocity zone and corresponding building height. (Alternate glass types and thicknesses may be specified). See section 8800 for glass types and performance requirements.

### **2.03 DOOR TYPES**

#### A. Horizontal Sliding Glass Doors

1. Provide units complying with AAMA 101-93 SGD-HC50 performance criteria.
2. Provide units with one fixed and one horizontal sliding panel.
3. Provide units glazed with 1" insulated glass thickness and consisting of glass lites suitable for building design pressure. Glass type to be (as selected by architect).

## **2.04 FINISH**

1. Organic (paint) finish applied over a five stage aluminum pretreatment. Finish shall be a one coat, one bake system and shall conform to AAMA 603.8-85.
2. Clear Anodic Finish - Class I - AAMA 12C22A41. Minimum thickness shall be 0.7 mil and conform to AAMA 607.1.
3. Dark Bronze Anodic Finish - Class I - AAMA 12C22A44. Minimum thickness shall be 0.7 mil and conform to AAMA 608.1.
4. Two coat high performance organic finish per AAMA 605.2 – 70% fluoropolymer
5. Two coat high performance organic finish per AAMA 605.2 – 50% fluoropolymer

## **PART 3 - EXECUTION**

### **3.01 PREPARATION**

A. Openings shall be verified to be within allowable tolerances, plumb, level and clean, providing a solid anchorage surface and in accordance with approved shop drawings. Unsatisfactory conditions shall be corrected prior to installation.

### **3.02 INSTALLATION**

A. All doors shall be erected in accordance with the approved shop drawings and the following manufacturer's recommendations: No springing, forcing or distorting frames into openings. Head and sill members shall be aligned parallel and square with jambs. Sill shall be adequately supported and leveled along its entire length. Adequate header clearance shall be provided to avoid downward bowing caused by construction settlement. Prior to erection of frames, erector must inspect both sill end connections at jamb junction for any breaks in the seal and if required reseal the joints with a quality small seam sealer.

B. After installation of doors the erector shall inspect the units for proper operation and make any adjustments that may be required. Any factory defects must be reported in writing to manufacturer at time of installation.

C. At inspection of doors after installation, any labels, excess sealant or other temporary materials should be removed from glass or aluminum.

D. Final cleaning or glass repairs are not part of this specification.